



# Hybrid System Development at Eaton Corporation



# Eaton: A Proven Leader in Commercial Hybrid Vehicles

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- Eaton is the only hybrid system supplier developing both hybrid electric and hybrid hydraulic solutions.
- This puts Eaton in the unique position of being able to offer our customers the best possible solution, not just the one we have.

# HEV and HHV Comparison

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- The value proposition for any hybrid is dependent on the vehicle's duty cycle.
- Hybrid electric systems have much higher energy storage capacity, and generally have low to moderate power capabilities.
- In addition, hybrid electric systems can more easily provide an auxiliary electric power source from the vehicle.



# HEV and HHV Comparison

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- Hybrid hydraulic systems have much higher power capabilities, for a shorter length of time.
- In addition, they typically regenerate more braking energy than hybrid electric systems.

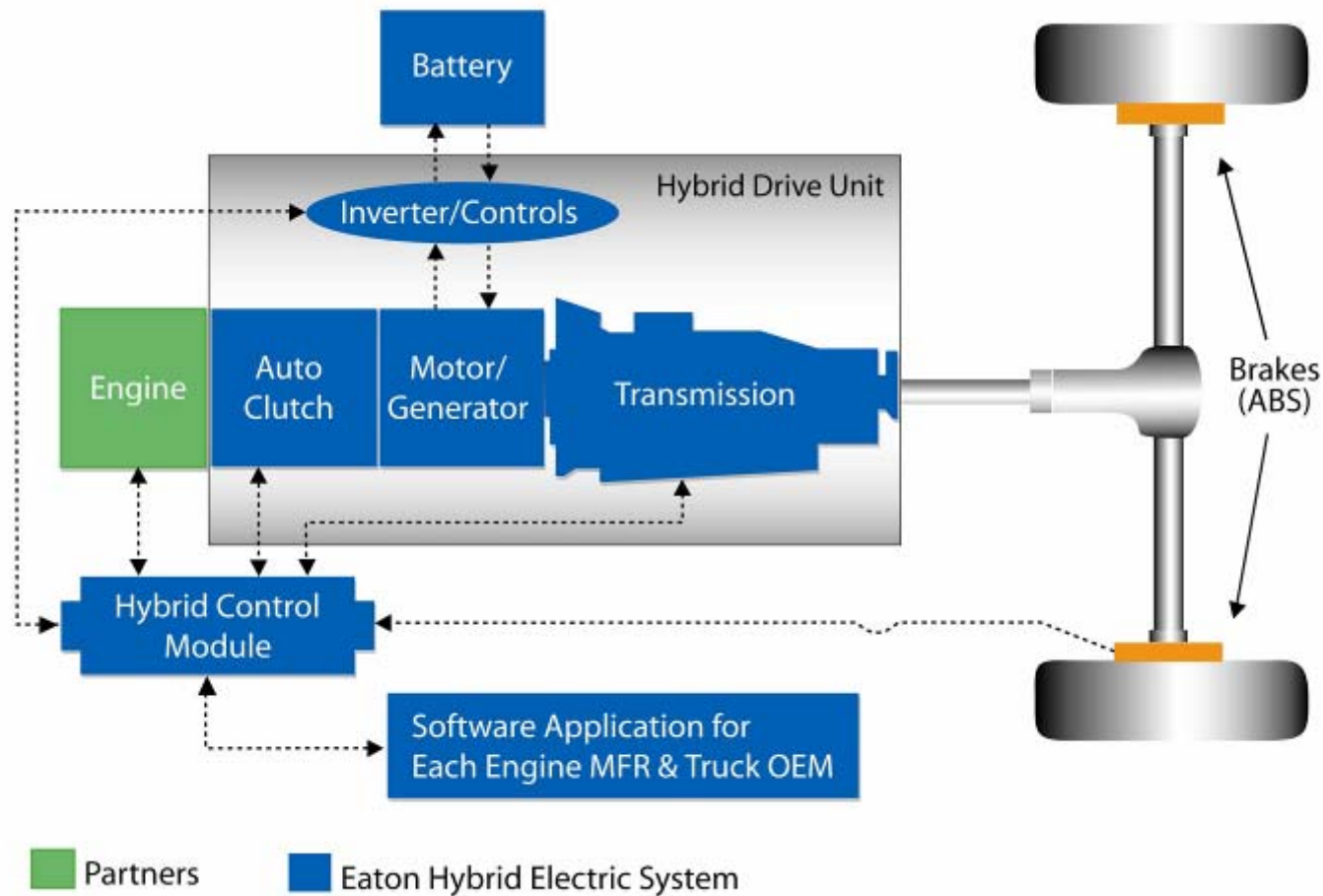


## HEV and HHV Comparison

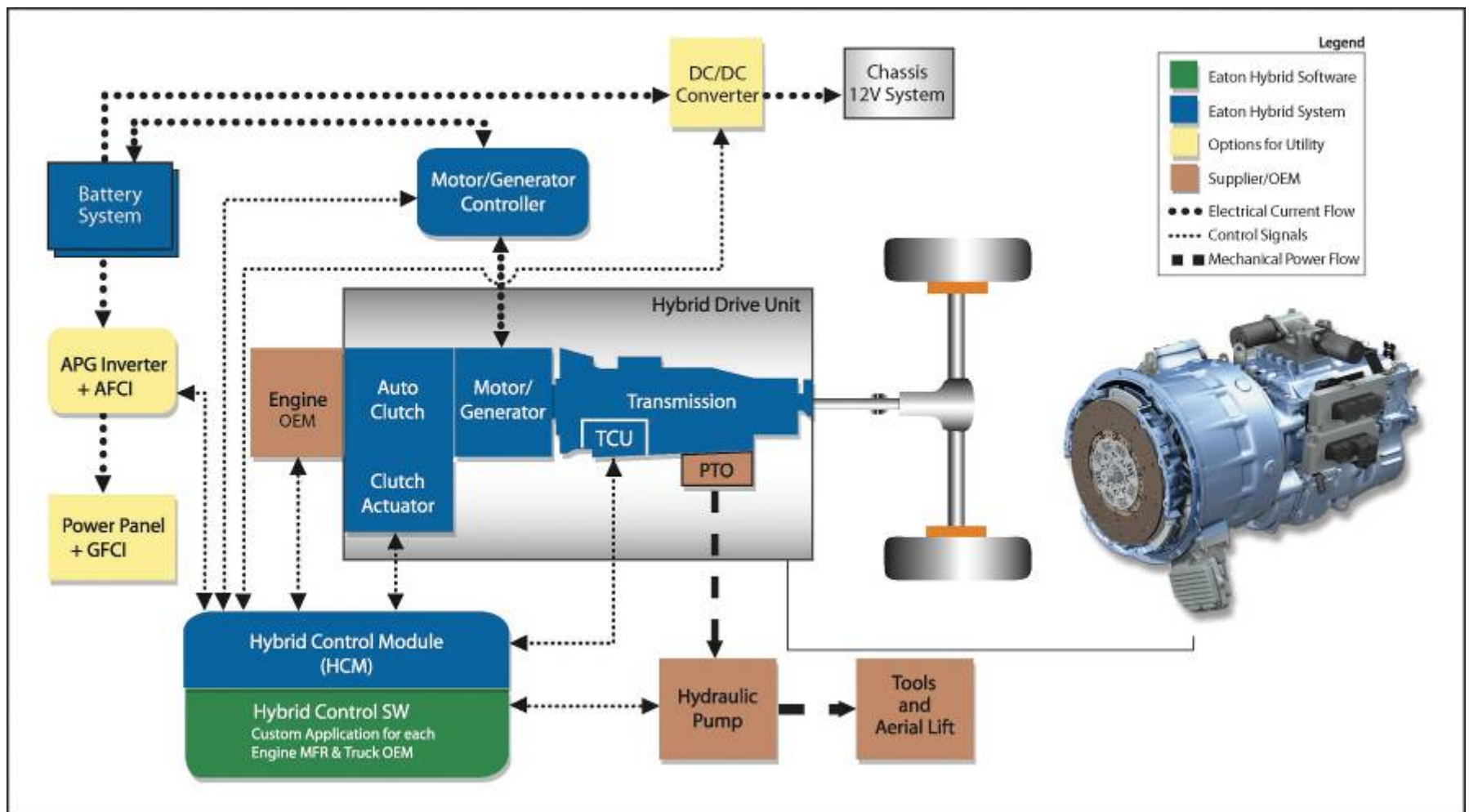
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- Eaton has studied both technologies in a wide variety of applications.
- We believe that there are significant opportunities for both technologies.
- In some cases the choice of technology is clear, in others it is less so.
- The market is still evaluating both technologies in many cases.

# City Delivery HEV System Diagram

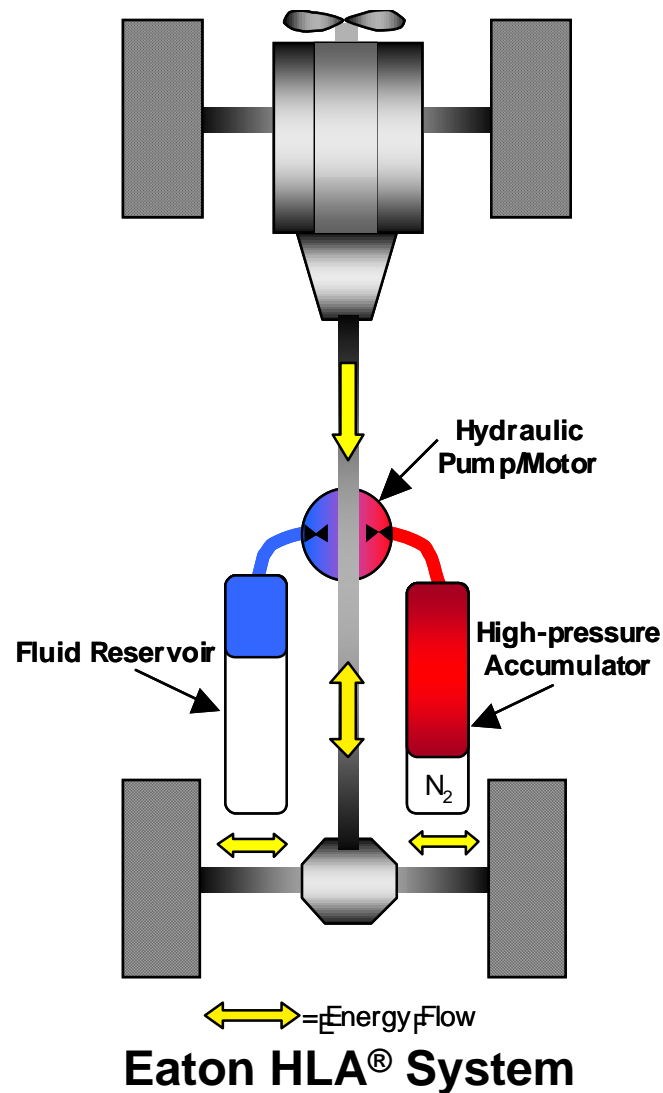


# Utility HEV System Diagram





# Parallel Hydraulic Hybrid Architecture



- In a parallel hydraulic hybrid, the conventional vehicle driveline is *supplemented* by the addition of the hybrid system.
- The system is best suited for vehicles that operate in stop and go duty cycles. Examples include refuse trucks and buses.
- The value proposition is provided by:
  - Improved fuel economy achieved through regeneration of braking energy
  - Lower maintenance costs. Brake life is increased 2-4 times.
  - Improved productivity (e.g., more refuse pickups per day) due to the extra power the HLA system provides.
- Fuel economy and emissions improvements of 20-30% and payback periods of 3 years or less are possible in vehicles making frequent stops.



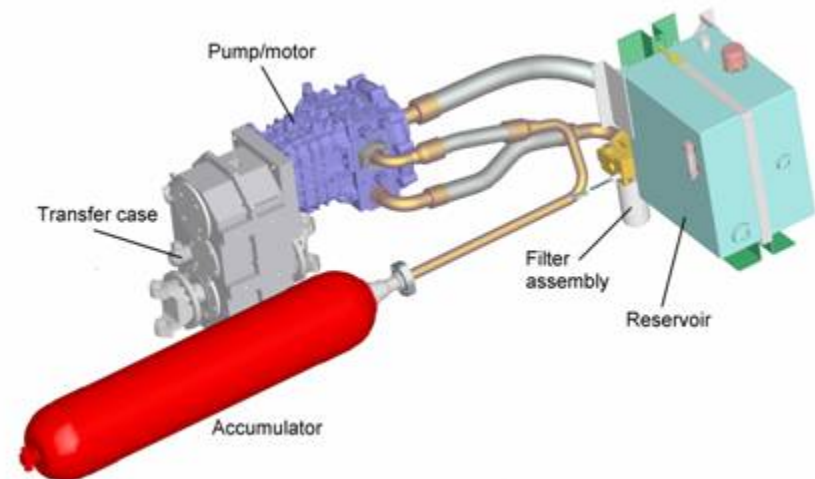
# HLA System for Light & Medium Duty

- A diesel hydraulic hybrid shuttle bus on a Ford E-450 chassis was delivered to the US Army in May 2006.
- The vehicle met or exceeded all of the program goals including demonstrating >25% fuel economy improvement on the EPA city driving cycle and reducing in-cab noise during acceleration by more than 6 dBA.
- Eaton is continuing its work applying the HLA system to light & medium duty commercial vehicles.

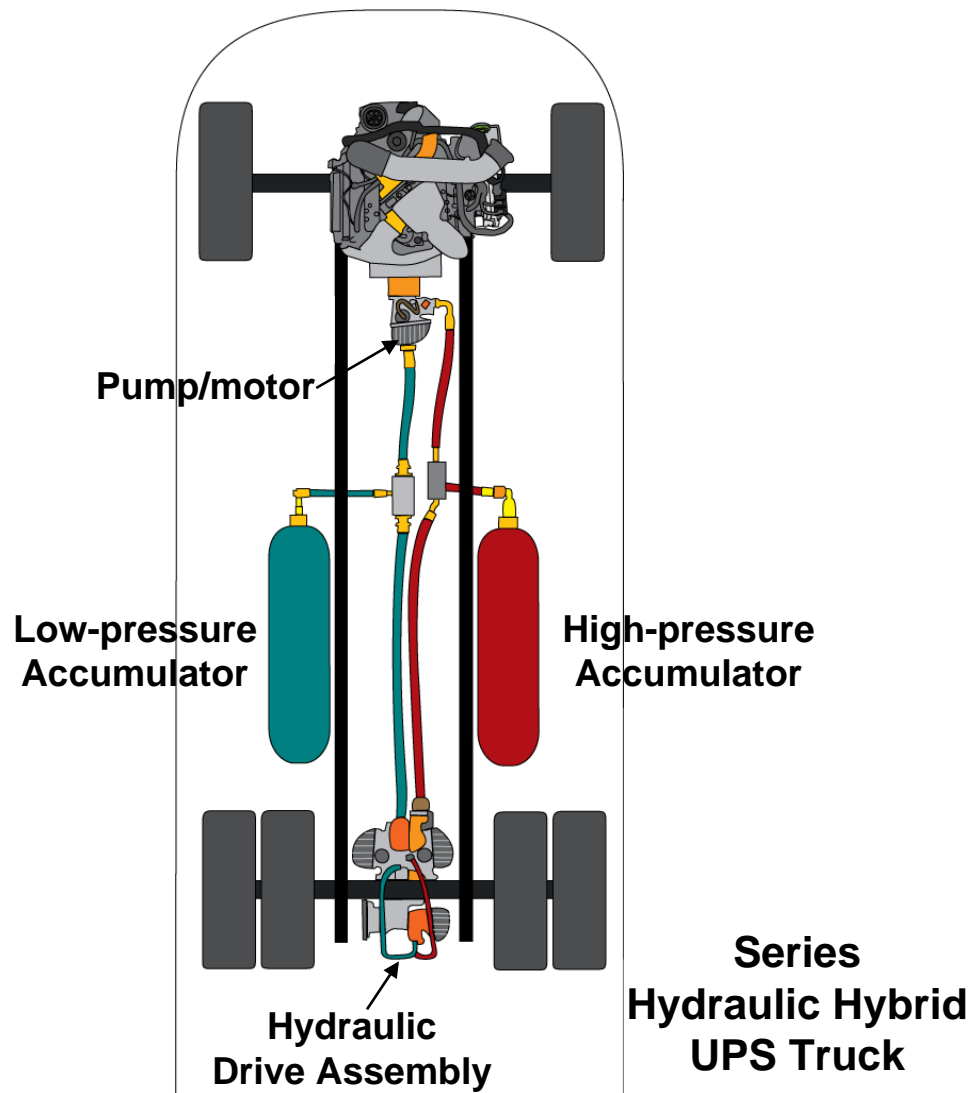


# HLA System for Heavy Duty

- Eaton began delivering a fleet of refuse trucks with pre-production HLA systems to end users in December 2007. These vehicles will be used in refuse collection service for approximately one year.
- Eaton plans to release the HLA system for use in Peterbilt 320 refuse chassis in 2008.



# Series Hydraulic Hybrid Architecture



- In a series hydraulic hybrid, the driveline is *replaced* by the hybrid system. The transmission is removed and energy is transferred from the engine to the drive wheels through fluid power.
- The technology is suited to a broader range of applications than parallel hydraulic hybrids, though benefits are still greatest in stop and go duty cycles.
- The value proposition is provided by:
  - operating the engine at a “sweet spot” of best fuel consumption facilitated by the CVT functionality of the hybrid system
  - regeneration of braking energy
  - shutting the engine off when not needed
- Fuel economy improvements with this technology are significantly higher than those attainable by the HLA system.
- This technology is in the prototype stage.

# Series Hybrid Hydraulic Drivetrain

- The **US EPA, Eaton, UPS, International Truck and Engine**, and the **US Army** partnered to build the world's first hydraulic hybrid parcel delivery truck. This vehicle was first shown publicly in June 2006.
- The series hybrid hydraulic UPS truck demonstrated 50-70% better fuel economy than a standard UPS truck over the EPA City Cycle with no degradation in performance.
- A UPS truck equipped with the series hybrid hydraulic drivetrain was placed in service in the Detroit area and achieved 45-50% better fuel economy in “real world” use.



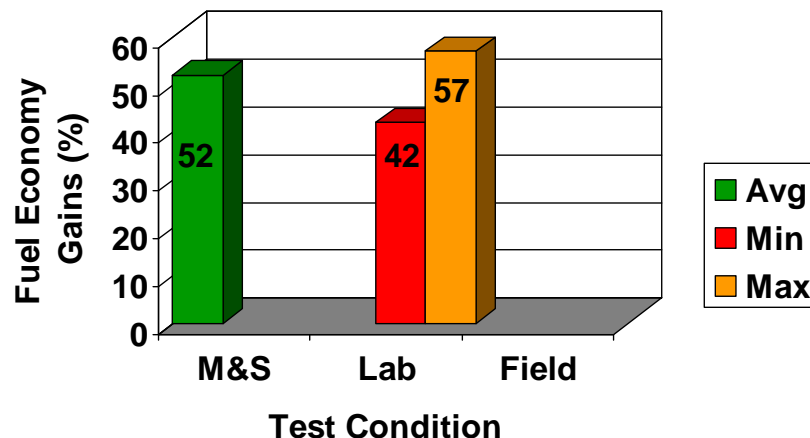
# Eaton Hybrid Electric FedEx Program Status



- 93 trucks at 20 stations (US & Canada)
- 45 production trucks delivered in May 2008
- In-Service Date:
  - FedEx 18 – February 2004 (initial units)
  - FedEx 75 – October 2006
- Mileage & Availability:
  - FedEx 18: 760K miles @ Cum 98% (100% in January 2008)
  - FedEx 75: 1.2M miles @ Cum 95% (96% in January 2008)



**Fuel Economy Results**



- Typical Driving Cycle - City Delivery
- Baseline Engine: Cummins ISB, 6 cyl, 5.9L 175 HP (AT)
- Hybrid Engine: MBE-904, 4 cyl, 4.3L, 170 HP (AMT)

**IRS Tax Credit APPROVED**

Lab Test: Southwest Research Institute; SwRI



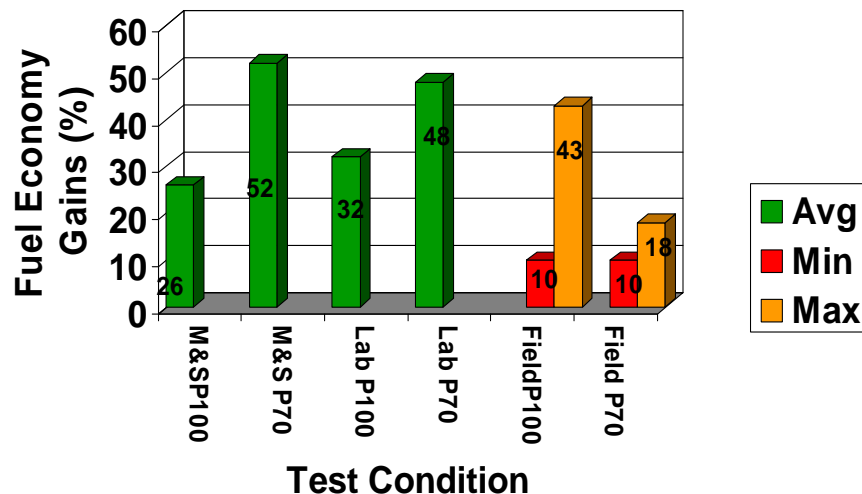
# Eaton Hybrid Electric UPS Program Status



- 50 trucks at 4 stations in US
  - In-Service Date: April 2007
  - 501k miles @ 96% availability
- 200 trucks ordered in June 2008



**Fuel Economy Results**



- Typical Driving Cycle - City Delivery
- Baseline Engines:
  - P100: ITEC VT365 V8 200 HP (AT/MT)
  - P70: Cummins ISB I6 185 HP (AT/MT)
- Hybrid Engine:
  - P100: ITEC VT275 V6 180HP (AMT)
  - P70: MB904 I4 170HP (AMT)

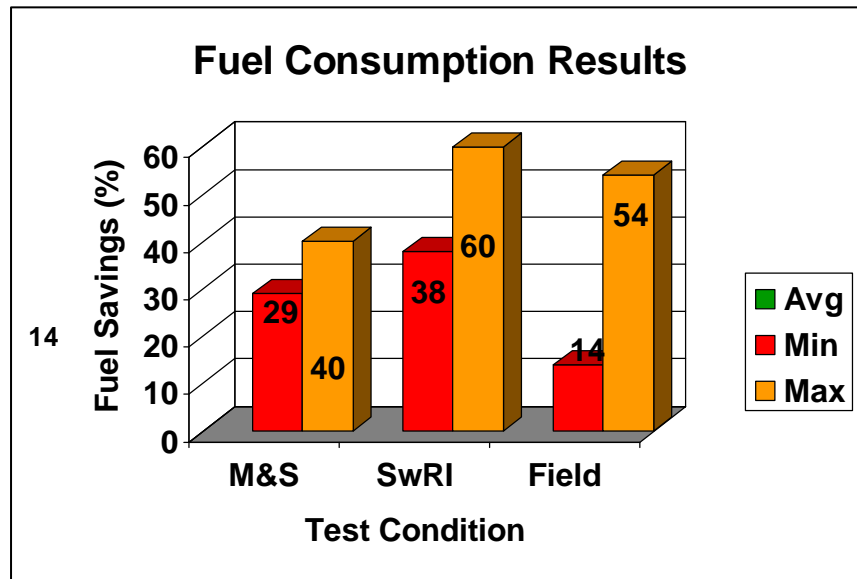
**IRS Tax Credit APPROVED**

Lab Test: Independent Research Facility – NREL  
Field Test: UPS - NREL Controlled Tests Planned

# Eaton Hybrid Electric HTUF Program Status



- 24 Vehicles, 14 Fleets (US and Canada)
- In Service Date:
  - May 2006, 18 Month Field Trial
- Mileage & Availability
  - 480k miles @ 99%



- Typical Driving Cycle: CILCC  
Job Site: Varied Hydraulic Duty Cycle (3-6 Hrs. M&S and Lab; 0-3 Hrs. Field Test)
- Field Test/Lab/M&S Baseline and Hybrid Engine: DT466, 6 cylinder, 7.6L, 225 HP

**IRS Tax Credit APPROVED**

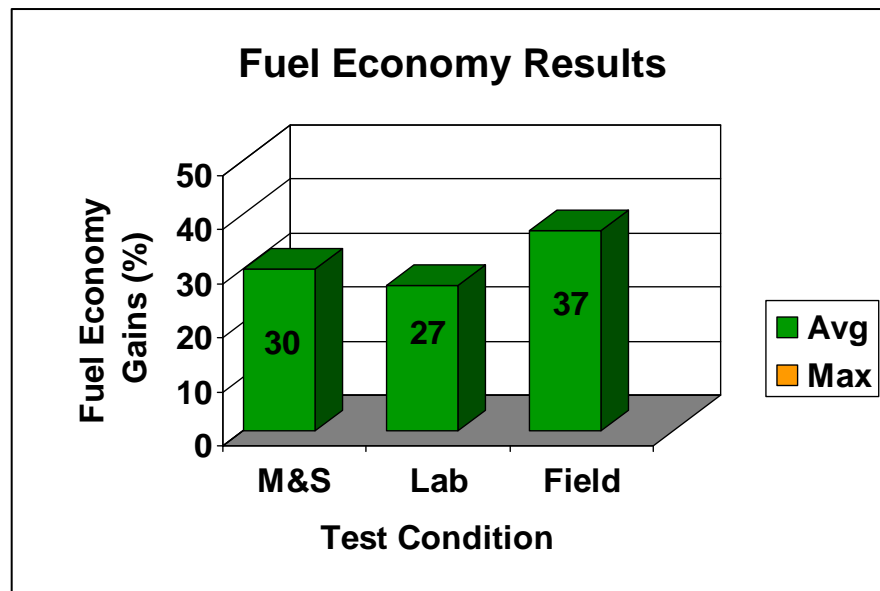
Lab Test: Southwest Research Institute



# Eaton Hybrid Electric Coke Program Status

*Coca-Cola Enterprises*

- 4 Trucks (Kalamazoo, Phoenix, Bronx)
- In-Service Dates:
  - First Field Trial: 2004 – 2006
  - Production Field Placements '07-'08
- 120 unit order placed for 2008 delivery



- Typical Driving Cycle - City Delivery
- Hybrid Engine:  
MaxxForce DT, I6 7.6L 225HP

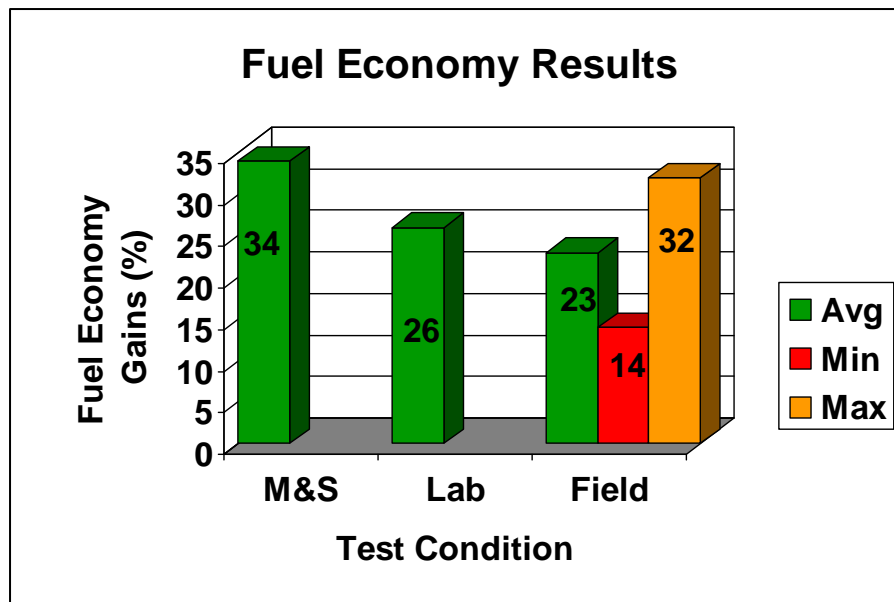
**IRS Tax Credit APPROVED**

Lab Test: Southwest Research Institute; SwRI  
Field Test: Coke Operating Data

# Eaton Hybrid Electric Frito-Lay Program Status



- 1 Truck in Fort Worth, TX
- In-Service Date: January 2007
- Mileage & Availability
  - 5733 miles @ 100% availability



- Typical Driving Cycle:  
City Delivery
- Baseline Engine:
  - GM 6.5 L V8 160HP, AT
- Hybrid Engine:
  - ITEC VT275 4.5L V6 DI, Turbo, 180HP, AMT

Lab Test: Source – SwRI

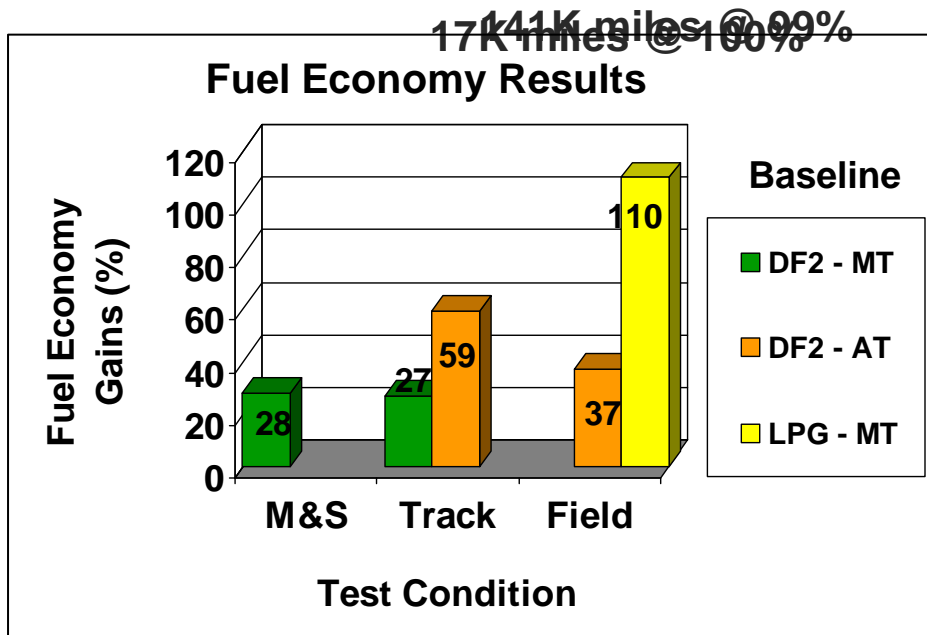
Field FE Test: Source – Lopez Garcia Group

# Eaton Hybrid Electric Foton Bus Program Status



- 31 buses in Guangzhou, China
- In-Service Date:
  - Prototype 1:
  - Production 6:
- Mileage & Availability:
  - Prototype 1:
  - Production 30:

January 11, 2008  
April 2007



- **Typical Driving Cycle:**  
New Chinese Bus Cycle
- **Baseline Engine:**  
Various makers, typically 6-Cyl, 220 – 260 HP, Euro 2-3
- **Hybrid Engine:**  
ISBe 6-Cyl, 185 – 220 HP, Euro 3

Track Test: China Chongqing Bus Test Center  
 Field Test: Guangzhou Yiqi Bus Company

MT–Manual Trans; AT–Automatic Trans

# Eaton Hybrid Hydraulic HLA<sup>®</sup> System Program Status



- 12 refuse trucks with pre-production HLA systems currently being deployed
- These vehicles will be in real world service for one year
- First trucks are in service; balance will be in service this summer
- Initial “real world” fuel economy very promising
- Production launch scheduled for December 2008



- Peterbilt Model 320 chassis
  - 330 hp engine
  - 60,000 lb GVW
- Typical Driving Cycle
  - 600-1200 refuse pickups in a 10 hour shift
- 15-30% improvement in fuel economy

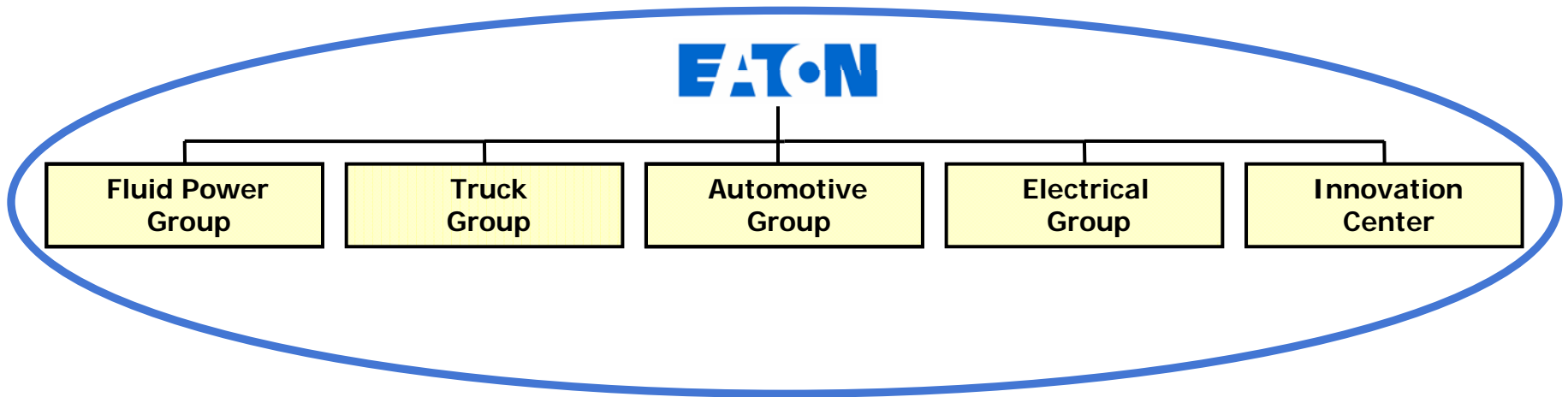
## In Summary

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- Eaton has made a substantial commitment to develop technologies that will simultaneously reduce energy consumption and exhaust emissions.
- Eaton is developing a portfolio of hybrid electric and hybrid hydraulic products that will provide solutions in a wide variety of on- and off-highway vehicles.
- Eaton is currently offering hybrid electric products for commercial vehicle applications and our hydraulic hybrid products will enter the market in 2008.

# The Power of One Eaton

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**Eaton is globally positioned with world-class engineering expertise and manufacturing capabilities in the Fluid Power, Truck, Automotive, and Electrical markets.**

**Eaton Corporation**

**2007 Sales \$13.0B**

**70,000 employees**

**Sells products in more than 140 countries worldwide**

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**Eaton is proud to be the recipient of the  
2008 CALSTART Blue Sky™ Award  
for Environmental Innovation in  
Sustainable Transportation Technology**

